



Wheel Mounting Procedure

Proper mounting practice is as easy as 1,2,3,4 ...

FIT



- Wheel should fit flat against the hub.
- All surfaces should be clean and free of contamination or foreign material.
- There should be no fit interference at the hub face or hub diameter.

FASTEN



- Avoid cross-threading by starting each lug nut by hand as shown.

TIGHTEN*



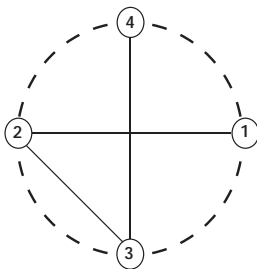
- Apply torque to the lug nuts in a star pattern as shown below.
- Gradually increase torque on the lug nuts until each lug nut has achieved the specified torque.

* Do not use an impact wrench without proper torque attachment.

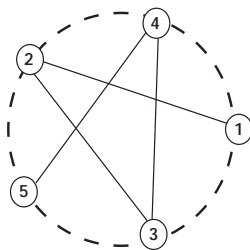
CONFIRM



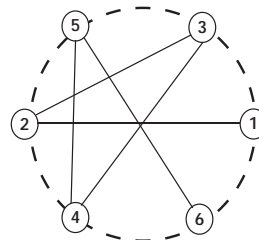
- A second check verifying the torque should be performed using a dial or digital torque gauge.



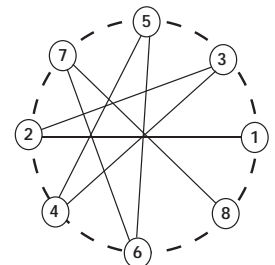
4-LUG PATTERN



5-LUG PATTERN



6-LUG PATTERN



8-LUG PATTERN

⚠ WARNING

Improper wheel fastening can result in wheel separation from the vehicle causing serious injury and/or death.

Additional information regarding the proper assembly of wheels on trailers may be obtained from the National Association of Trailer Manufacturers, 1320 SW Topeka Blvd., Topeka, KS 66612, (785) 272-4433.

